

Technical data sheet

Date: April 10, 2022

MediKraft Cal

WHITE MG KRAFT PAPER

Production Unit: Skärblacka

End uses

Medikraft Cal is a strong medical paper with high cleanliness, low and controlled bioburden and does not contain OBA. It has enhanced smoothness through in line calendaring and is designed for efficient coating. Medikraft Cal is used as coating base for heat or cold seal coating medical applications. Medikraft Cal is suitable to be sterilized by ETO or irradiation. Please, note that the plain Medikraft Cal is not a microbial barrier.

Grammages

35 - 50 gsm

Materials

Medikraft Cal is produced from pure bleached pulp and consists entirely of primary fibers. These fibers are from slow growing Scandinavian forest, which gives the paper its inherent strength.

Approvals

Medikraft Cal is produced in compliance with BfR and FDA food packaging norms and shows biocompability according to ISO 10993-5.

Certification

Medikraft Cal is produced at Billerud Skärblacka, which is certified in accordance with ISO 9001, ISO 14001 and FSSC 22000.

MediKraft Cal is certified as industrial compostable and has been awarded with the TÜV Austria OK Compost mark in accordance with ISO 18606:2013 and EN 13432 (09-2000). In addition, MediKraft Cal has been approved for home compostability and awarded with the TÜV Austria OK Compost HOME mark.

| Property | Unit | | | | | Method |
|----------------------|------------------|----------|------------|------------|------------|------------|
| Grammage | g/m ² | | 35 | 40 | 50 | ISO 536 |
| Thickness | μm | | 43 | 47 | 58 | ISO 534 |
| Tensile strength | kN/m kN/m | MD CD | 3.3 1.9 | 3.8 2.2 | 4.7 2.7 | ISO 1924-3 |
| Tearing resistance | mN mN | MD CD | 200 210 | 250 260 | 350 380 | ISO 1974 |
| Bursting strength | kPa | | 120 | 140 | 180 | ISO 2758 |
| Cobb 60s | g/m ² | MG | 26 26 | 26 26 | 26 26 | ISO 535 |
| Roughness (Bendtsen) | ml/min | MG RS | 40 200 | 40 200 | 45 230 | ISO 8791-2 |
| Gloss | % | MG | 20 | 21 | 21 | TAPPI T480 |
| Opacity | % | | 56,5 | 60,5 | 67 | ISO 2471 |
| ISO Brightness | % | | 83 | 83 | 83 | ISO 2470 |
| Moisture content | % | | 5.4 | 5.4 | 5.7 | Online QCS |

MD = Machine Direction

CD = Cross Direction MG = MG-si

MG = MG-side/RS = Reverse side Test climat

Test climate: 50% RH, 23C

The table shows typical values